

General Information

Completion Time

Sight Installation	2 to 5 days (longer if machining is required)
Pro Clean cleaning service	5 to 10 days
General Repairs	2 to 3 weeks
Warranty Returns to Manufacturers	4 to 6 weeks, depending on manufacturer

Minimum Charge

Per Firearm	\$25 (no exceptions)
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Shop Rate

Per Hour	\$75 (for all custom gunsmithing & machining services not listed)
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Exclusions

We reserve the right to refuse work deemed to be unsafe. We DO NOT remove or deactivate firearm safeties. If test firing a firearm is requested or required, the test fire is performed using commercially loaded factory ammunition. We DO NOT perform test fires with hand loaded ammunition or surplus military ammunition. We DO NOT remove cosmoline. Parts affixed with epoxy or high strength Loctite will incur an additional charge. We DO NOT accept for service: Astra, Bryco, Cobra, Detonics, Jennings, Hi-Point and Safari Arms firearms, Remington 'Nylon' series firearms, obsolete, black powder & antique firearms, air pistols and air rifles. Unless originally sold by the Scottsdale Gun Club, we do not accept for service firearms manufactured by Century Arms, Navy Arms, North American Arms, Rossi, Steyr, Taurus or Uberti. In certain instances, due to the unavailability of spare parts, we reserve the right to return firearms to the manufacturer for repair, which could incur additional shipping and handling charges.

Pistol Gunsmithing Services

General

Function check / safety inspection (test fire not included)	\$25.00
Function check / safety inspection and test fire (ammo not included)	\$35.00
Pro Clean (complete detail strip, ultrasonic clean, ultrasonic lube, parts inspection and reassemble)	\$45.00
Test fire (ammo not included)	\$25.00
Test fire and sight in (ammo not included)	\$45.00

Glock Grip Enhancement

Remove rear palm swell, texture back & sides of grip	\$165.00
Remove material from (or add to) front strap only & texture	\$60.00
Combined grip package - reducing front & rear, includes texture	\$200.00
Round off triggerguard	\$45.00
High hand hold (removes material from the front strap where it joins the trigger guard)	\$30.00
Beavertail extension (steel reinforced)	\$175.00
Complete Glock package - rear & front reduction, beavertail, high grip, round triggerguard	\$400.00
Texture entire grip (no change in grip size, specify mild, medium or aggressive texture)	\$75.00
Texture front of grip only	\$25.00
Texture magazine pad, each	\$25.00

Sight Installation (Sights & Metal Finishing not included)

Install factory-fit sight set (no machining required, sights purchased here)	\$25.00
Install factory-fit sight set (no machining required, customer supplied sights)	\$35.00
Additional cost to install stake-on front sight (eg. 1911 G.I. style - no guarantee, dovetail mount recommended)	\$35.00
Additional cost to machine out sight, if not removable conventionally (eg. Springfield XD)	\$40.00
Machine slide for dovetail-fit front sight	\$65.00
Machine slide for Novak or Heinie rear sight	\$95.00
Machine slide for Bo-Mar rear sight	\$145.00
Install pinned revolver front sight	\$35.00
Install adjustable revolver rear sight blade	\$25.00
Drill & tap sight base hole, per hole	\$25.00

Pistol Safeties (Parts & Metal Finishing Not Included)

Install gunsmith fit beavertail grip safety - specify Ed Brown or Wilson type (requires fitting of safety and frame)	\$95.00
Install drop-in beavertail grip safety	\$25.00
Install standard 1911 thumb safety	\$50.00
Install ambidextrous 1911 thumb safety (if grip does not require modification)	\$65.00
Install ambidextrous 1911 thumb safety, includes grip modification	\$85.00
Install Browning extended ambidextrous thumb safety	\$65.00

Pistol Gunsmithing Services - Cont'd

Trigger Tuning

1911 style trigger job	\$115.00
SIG Sauer trigger job (includes spring kit)	\$125.00
Browning Hi-Power trigger job, w/magazine disconnect removed	\$125.00
Glock, smooth trigger action only (does not change release weight)	\$55.00
Glock target trigger, smooth trigger action, install 3.5 pound connector (not for carry)	\$75.00
Springfield XD, smooth trigger action only - (DOES NOT change take-up, overtravel or release weight)	\$55.00
Springfield XD target trigger, smooth action, reduce take-up & overtravel, reduce release weight (includes parts kit)	\$175.00
Springfield XD target trigger (customer supplied parts)	\$95.00
Test fire (ammo not included)	\$25.00

Hammers & Triggers (Parts & Finishing Not Included)

Install 1911 style match trigger (trigger job not included)	\$35.00
Bob hammer (remove hammer spur, semi-auto pistols)	\$45.00
Install match sear (trigger job not included)	\$35.00
Install hammer (drop-in, trigger job not included)	\$35.00

Barrels, Bushings, Guide Rods (Parts & finishing Not Included)

Thread barrel for suppressor (surcharge applies for metric threads & non-standard configurations)	\$135.00
Thread barrel for suppressor, includes thread protector cap	\$150.00
Cut barrel, face and cut crown (sight installation not included)	\$75.00
Re-crown barrel	\$45.00
Throat barrel and polish feed ramp	\$70.00
Install & chamber match grade barrel and match bushing (1911)	\$150.00
Install & chamber match grade barrel (1911 bull barrel, Glock, XD, Browning)	\$95.00
Install drop-in barrel (minor fitting required, bushing fitting not included)	\$35.00
Install solid match barrel bushing	\$70.00
Install Briley spherical bushing	\$70.00
Install drop-in barrel bushing (minor fitting required)	\$25.00

Pistol Frames (Parts & finishing Not Included)

Bobtail 1911 conversion (parts not included)	\$145.00
Bevel magazine well	\$75.00
Install & blend Smith & Alexander 1911 mag well	\$95.00
Install ejector	\$35.00
Install magazine catch	\$25.00
Install slide stop	\$30.00
Stake plunger tube	\$30.00
Stake grip bushings	\$30.00
Install grip bushings (standard, slim or oversize)	\$30.00
Install light rail to 1911 style frame (silver solder)	\$65.00
Install mainspring housing (if fitting required)	\$30.00

Pistol Slides (Parts & Metal Finishing Not Included)

Add front serrations (match rear serrations)	\$130.00
Lower and flair ejection port	\$65.00
Tune extractor	\$30.00
Polish breech face	\$30.00
Fit new slide to frame (does not include barrel fitting)	\$75.00

Revolver Specific Work (Metal Finishing Not Included)

Smooth action, tune trigger, tune hammer/sear enagement (single action or double action revolver, includes spring kit)	\$125.00
Smooth trigger operation only	\$75.00
Radius cylinder charge holes (for speedloader)	\$55.00
Polish chambers (for improved extraction)	\$45.00
Re-crown barrel	\$45.00
Cut barrel, face and cut crown (sight installation not included)	\$75.00
Bob hammer & polish (double action only conversion)	\$95.00
Round, radius & polish trigger shoe	\$75.00
Correct timing (S&W only), includes supply & fitting new hand	\$115.00
Remove endshake & excessive headspace	\$85.00

Rifle Gunsmithing Services

General

Function check / safety inspection (test fire not included).....	\$25.00
Function check / safety inspection - machine gun (test fire not included).....	\$65.00
Test fire (ammo not included).....	\$25.00
Test fire and sight in (ammo not included, maximum of 25 yards).....	\$45.00
Pro Clean (complete detail strip, ultrasonic clean, ultrasonic lube, parts inspection and reassemble).....	\$45.00
Pro Clean - Machine guns, 'heavily accessorized' AR15 rifles, .50BMG rifles.....	\$75.00

Barrelling Services (Test Fire Required, Finishing Not Included)

Cut & crown barrel (must have Form 4 if SBR).....	\$90.00
Thread barrel for muzzle brake or suppressor, includes cut & crown if required (surcharge for metric & special threads).....	\$135.00
Fit new barrel to AR15 rifle.....	\$75.00
Fit new gas block to AR15 barrel (taper pin mount).....	\$55.00
Permanently fix flash hider (drill & pin).....	\$45.00
Remove permanently fixed flash hider.....	\$65.00

Bolt Services (Parts & Finishing not included)

Install Sako or M16 extractor in Remington 700 bolt.....	\$200.00
Install tactical bolt knob (Remington 700 or Winchester Model 70).....	\$125.00
Check headspace.....	\$25.00
Rebuild AR15 bolt (includes parts).....	\$45.00
Fit AR15 gas key.....	\$35.00

HK Specific Services (Finishing Not Included)

Thread barrel for muzzle brake or suppressor, includes re-crown if required.....	\$135.00
Install tri-lug or other suppressor adaptor (adaptor not included).....	\$135.00
Fit new barrel to H&K rifle or machine gun.....	\$185.00
Install paddle-type magazine release on HK94 or MP5.....	\$225.00
Refinish HK94 or MP5 in original HK-style black DuraCoat.....	\$295.00

Trigger Tuning

Trigger job, most rifles, includes test fire.....	\$135.00
Install aftermarket trigger & adjust (trigger not included).....	\$45.00
Test fire for function.....	\$25.00
Clip & pin modification for HK trigger pack installation (must have gun & Form 4 if full-auto pack).....	\$100.00

Triggerguard/Magazine (Remington 700, Finishing not included)

Install Custom Trigger Guard/Bottom Metal (fiberglass stock, subject to suitability of stock).....	\$175.00
Install Drop-In Trigger Guard/Bottom Metal (some fitting required).....	\$55.00

Stock Fitting (Finishing not included)

Complete glass bedding with aluminum pillars, free float barrel channel (most fiberglass stocks).....	\$275.00
Apply non-slip texturing to pistol grip and forend (stock will require finishing).....	\$120.00
Install recoil pad (synthetic stock).....	\$75.00
Install recoil pad (wood stock).....	\$95.00
Install accessory rail in forend (fiberglass stocks).....	\$65.00
Install sling swivel studs.....	\$25.00
Install AR15 stock or handguard.....	\$25.00
Install AR15 handguard (if gas block has to be removed).....	\$55.00

Sights (Finishing Not Included)

Drill & tap receiver for sight bases, 6-48 or 8-40 (4 holes).....	\$75.00
Drill & tap hole, each (hardened & plated steel charged extra).....	\$25.00
Mount & bore sight scope (scope, rings, bases not included - laser sighted, not actual live fire).....	\$35.00
Install Picatinny scope rail (existing holes - drilling & tapping not required).....	\$25.00

Shotgun Gunsmithing Services

General

Function check / safety inspection (test fire not included).....	\$25.00
Test fire (ammo not included).....	\$25.00
Pro Clean tactical shotgun (complete detail strip, ultrasonic clean, ultrasonic lube, parts inspection and reassemble)	\$45.00
Pro Clean - Double Barrel Over/Under and Side-By-Side shotguns	\$75.00

Sight Installation (Parts & Finishing Not Included)

Install Tactical Front sight, plain barrel (silver solder, refinishing of barrel required).....	\$125.00
Install Ghost Ring Rear sight.....	\$95.00
Drill & tap receiver for sight bases, 6-48 or 8-40 (4 holes).....	\$75.00
Drill & tap hole, each (hardened & plated steel charged extra)	\$20.00
Install Picatinny scope rail (existing holes - drilling & tapping not required).....	\$35.00

Barrel Work (Finishing Not Included)

Cut & crown barrel (finishing not included).....	\$45.00
Hone & polish chamber	\$25.00
Hone & polish bore	\$25.00

Action Work (Parts & Finishing Not Included)

Smooth action.....	\$85.00
Trigger tuning (smooth only).....	\$75.00
Install Remington 870 large safety button	\$15.00
Convert safety button to Left Hand operation.....	\$75.00

Stock Work (Parts & Finishing Not Included)

Install Pachmayr decelerator recoil pad (synthetic stock)	\$75.00
Shorten length of pull (cut down buttstock, may require new recoil pad).....	\$95.00
Apply non-slip texturing to pistol grip and forend (stock will require finishing)	\$120.00
Round off recoil pad	\$25.00
Install replacement forend	\$25.00
Install replacement stock & forend	\$45.00
Install sling mounts.....	\$30.00
Install side saddle (may require new forend).....	\$25.00