

General Information

Completion Time

We endeavor to turn around cleaning and service work within two weeks of receipt. If parts are required to complete the service work, completion time will be subject to receipt of the parts. Similarly, if a firearm is returned to a manufacturer for repair, completion time will be at the discretion of the manufacturer. Firearm finishing may have a completion time of approximately 8 to 12 weeks, depending on the finish.

Exclusions

We reserve the right to refuse work deemed to be unsafe. We DO NOT remove or deactivate firearm safeties. If test firing a firearm is requested or required, the test fire is performed using commercially loaded factory ammunition. We DO NOT perform test fires with hand loaded ammunition or surplus military ammunition. We DO NOT remove cosmoline. Parts affixed with epoxy or high strength Loctite will incur an additional charge. We DO NOT accept for service the following: Astra, Bryco, Hi-Point and Jennings firearms, antique firearms, air pistols and air rifles. Unless originally sold by the Scottsdale Gun Club, we do not accept for service firearms manufactured by Century Arms, Navy Arms, Rossi, Steyr, Taurus or Uberti. In certain instances, due to the unavailability of spare parts, we reserve the right to return firearms to the manufacturer for repair.

Shop Rate

Per hour rate, for general gunsmithing & machining services not listed.....\$75.00
Minimum gunsmithing labor charge.....\$25.00

Pistol Gunsmithing Services

Polymer Grip Enhancement

Remove rear palm swell, texture back & sides of grip (Glock only)\$160.00
Remove material from front only & texture (Glock only - specify remove or leave finger grooves)\$55.00
Complete grip package - reducing front & rear, includes texture (Glock only)\$200.00
Round triggerguard\$40.00
High hand hold\$25.00
Beavertail extension\$150.00
Texture entire grip (no change in size)\$65.00
Texture front of grip only\$20.00
Texture magazine pad, each\$15.00
Magazine grip extension, supplied, installed & textured\$75.00
Combination grip package - use compact mags in full size frames (Glock only)\$250.00

Custom Sight Installation (Sights & Metal Finishing not included)

Machine slide for Bo-Mar rear sight, with pocket.....\$165.00
Machine slide for Bo-Mar rear sight, no pocket.....\$125.00
Machine slide for Novak or Heinie rear sight.....\$90.00
Machine slide for dovetail-fit front sight\$65.00
Install factory-fit sight set (no machining required, sights purchased here).....\$25.00
Install factory-fit sight set (no machining required, customer supplied sights)\$35.00
Additional cost to install stake-on front sight (eg. 1911 G.I. style - no guarantee, dovetail mount recommended)\$35.00
Additional cost to machine out sight, if not removable conventionally (eg. Springfield XD)\$40.00
Install pinned revolver front sight.....\$40.00
Install adjustable revolver rear sight blade\$25.00
Drill & tap sight base hole, per hole.....\$20.00

Pistol Safeties (Parts & Metal Finishing Not Included)

Install beavertail grip safety - specify Ed Brown or Wilson type (requires fitting of safety and frame)\$95.00
Install standard 1911 thumb safety.....\$50.00
Install ambidextrous 1911 thumb safety (if grip does not require modification).....\$65.00
Install ambidextrous 1911 thumb safety, includes grip modification\$85.00
Install Browning extended ambidextrous thumb safety\$65.00

Trigger Tuning

1911 style\$115.00
SIG Sauer (includes spring kit)\$115.00
Browning Hi-Power, w/magazine disconnect removed\$125.00
Glock, smooth trigger action only (does not change release weight)\$55.00
Glock target trigger, smooth trigger action, install 3.5 pound connector (not for carry)\$90.00
Springfield XD, smooth trigger action only - (does not change take-up, overtravel or release weight).....\$55.00
Springfield XD target trigger, smooth action, reduce take-up & overtravel, reduce release weight\$165.00
Test fire for function (ammo not included)\$25.00

Pistol Gunsmithing Services, Continued

Hammers & Triggers (Parts & Finishing Not Included)

Install 1911 style match trigger (trigger job not included)	\$50.00
Bob hammer (remove hammer spur, semi-auto pistols)	\$45.00
Install match sear (trigger job not included)	\$30.00
Install hammer (if fitting required, trigger job not included)	\$35.00

Barrels, Bushings, Guide Rods (Parts & finishing Not Included)

Install & chamber match grade barrel and match bushing (1911)	\$215.00
Install & chamber match grade barrel (1911 bull barrel, Glock, XD, Browning)	\$145.00
Install drop-in barrel (minor fitting required, bushing fitting not included)	\$45.00
Throat barrel and polish feed ramp	\$70.00
Thread barrel for compensator or suppressor (surcharge applies for metric threads & non-standard configurations)	\$125.00
Install solid match barrel bushing	\$70.00
Install Briley spherical bushing	\$70.00
Install drop-in barrel bushing (minor fitting required)	\$25.00
Crown barrel	\$45.00
Stake link pin	\$10.00
Install full length guide rod with reverse plug (specify flange or collar type)	\$45.00
Install Officer's guide rod with reverse plug	\$45.00
Install reverse plug only (specify collar or flange type)	\$45.00

Pistol Frames (Parts & finishing Not Included)

Checker 1911 style front strap (standard cut, 20, 25 or 30 lpi)	\$200.00
Checker 1911 frontstrap & cut for high hand hold	\$250.00
Machine frame for ramped barrel (Wilson/Nowlin style)	\$215.00
Machine frame for ramped barrel (Clark/Para Ordnance/Lissner style)	\$180.00
High hand grip modification	\$80.00
Bobtail 1911 conversion	\$145.00
Bevel magazine well	\$80.00
Install & blend Smith & Alexander 1911 mag well	\$95.00
Install ejector	\$35.00
Install Para Ordnance magazine catch	\$45.00
Install slide stop	\$30.00
Dimple slide stop	\$15.00
Stake plunger tube	\$30.00
Stake grip bushings	\$30.00
Install grip bushings (standard, slim or oversize)	\$30.00
Install light rail to 1911 style frame (silver solder)	\$65.00
Install mainspring housing (if fitting required)	\$30.00

Pistol Slides (Parts & Metal Finishing Not Included)

Flatten top of slide (cannot have sight dovetails already cut)	\$65.00
Serrate top of slide (requires flattening, cannot have sight dovetails already cut)	\$145.00
Serrate rear of slide (including extractor)	\$70.00
Add front serrations (match rear serrations)	\$125.00
Serrate rear of slide, includes extractor	
Lower and flair ejection port	\$65.00
Tune extractor	\$30.00
Polish breech face	\$30.00
Tighten slide to frame lateral only (1911 pistols only)	\$115.00
Tighten slide to frame lateral and vertical (1911 pistols only)	\$175.00
Fit new slide to frame (does not include barrel fitting)	\$75.00

Other Pistol Work (Parts & Metal Finishing Not included)

Dehorn complete (smooth all sharp edges)	\$70.00
Checker magazine catch button	\$45.00
Test fire & sight in (ammo not included)	\$45.00
Inspect, check function	\$45.00
ProClean - complete strip and thorough clean	\$45.00
Install spring kit (most pistols, springs not included)	\$35.00

Pistol Gunsmithing Services, Continued

Revolver Specific Work (Metal Finishing Not Included)

Smooth action & tune trigger (single action or double action revolver)	\$135.00
Radius cylinder charge holes (for speedloader)	\$55.00
Polish chambers (for improved extraction)	\$45.00
Re-cut forcing cone	\$55.00
Crown barrel	\$44.00
Cut barrel, face and cut crown (sight installation not included)	\$90.00
Bob hammer & polish (double action only conversion)	\$95.00
Round, radius & polish trigger	\$75.00
Correct timing (S&W only), includes supply & fitting new hand	\$115.00
Remove endshake & excessive headspace	\$85.00

Rifle Gunsmithing Services

Action Accurizing (Blueprinting) (Metal Finishing Not Included)

Remington 700, Winchester 70 & Ruger 77 Actions Only

Accurize receiver only - machine receiver face true to bore, re-cut receiver locking lugs, install precision recoil lug, lap bolt	\$120.00
Accurize barreled receiver - as above but add set back barrel, re-cut chamber, re-time barrel	\$245.00

Barrelling Services (Test Fire Required, Finishing Not Included)

Remove barrel from receiver	\$45.00
Re-chamber existing barrel	\$160.00
Fit & chamber barrel from contoured blank, up to 338 Lapua Magnum (blank not included, surcharge for metric threads)	\$245.00
Fit & chamber barrel from contoured blank, beyond 338 Lapua Magnum (blank not included, surcharge for metric threads)	\$300.00
Cut & crown barrel	\$90.00
Machine extractor relief in barrel	\$80.00
Thread barrel for muzzle brake or suppressor, includes re-crown if required (surcharge applies for metric & special threads)	\$135.00
Fit new barrel to H&K rifle or machine gun	\$185.00
Fit new barrel to AR15 rifle	\$75.00
Fit gas block to AR15 barrel (taper pin mount)	\$50.00
Permanently fix flash hider (drill & pin only - surcharge applies if welding required)	\$45.00

Bolt Services (Parts & Finishing not included)

Install Sako or M16 extractor in Remington 700 bolt	\$200.00
Install 3-position safety shroud on Remington 700 bolt	\$150.00
Install tactical bolt knob Remington (700 or Winchester Model 70)	\$140.00
Install tactical bolt knob Remington (Ruger & other hardened bolts)	\$160.00
Check headspace	\$25.00
Rebuild AR15 bolt (includes parts)	\$45.00
Fit AR15 gas key	\$35.00

Trigger Tuning

Trigger job, most rifles, includes test fire	\$135.00
Install aftermarket trigger & adjust (trigger not included)	\$45.00
Test fire for function	\$25.00
Clip & pin modification for HK trigger pack installation (must have gun & Form 4 if full auto pack)	\$100.00

Triggerguard/Magazine (Remington 700, Finishing not included)

Install Badger Ordnance M4 Tactical Trigger Guard (subject to suitability of stock)	\$125.00
Install Badger Ordnance M5 Removable Magazine Trigger Guard (subject to suitability of stock)	\$150.00
Install Drop-In Trigger Guard/Bottom Metal (some fitting required)	\$45.00

Stock Fitting (Finishing not included)

Complete bedding with aluminum pillars, free float barrel channel (most fiberglass stocks)	\$275.00
Complete bedding with aluminum pillars, free float barrel channel (HS Precision stocks)	\$300.00
Non-slip texturing to pistol grip and forend	\$120.00
Free float barrel channel	\$40.00
Install Pachmayr decelerator pad (synthetic stock)	\$75.00
Install accessory rail in forend (fiberglass stocks)	\$65.00
Install sling swivel studs	\$25.00
Install AR15 stock	\$25.00
Install free float AR15 handguard	\$50.00

Rifle Gunsmithing Services, Continued

Sights (Finishing Not Included)

Drill & tap receiver for sight bases, 6-48 or 8-40 (4 holes)	\$75.00
Drill & tap hole, each (hardened & plated steel charged extra)	\$20.00
Lap scope rings	\$65.00
Mount & bore sight scope (scope, rings, bases not included)	\$35.00
Install Picatinny scope rail (existing holes - drilling & tapping not required)	\$35.00
Other Services	
Make casting of chamber	\$45.00
Inspect, check function	\$45.00
Inspect, check function (machine gun)	\$65.00
Remove barrel fouling (copper, lead, powder residue)	\$45.00
ProClean - complete strip and thorough clean	\$45.00
ProClean - complete strip and thorough clean (machine guns, .50BMG rifles)	\$75.00

Shotgun Gunsmithing Services

Sight Installation (Parts & Finishing Not Included)

Install Tactical Front sight, plain barrel	\$125.00
Install Tactical Front sight, vent rib barrel	\$155.00
Install Ghost Ring Rear sight	\$95.00
Drill & tap receiver for sight bases, 6-48 or 8-40 (4 holes)	\$75.00
Drill & tap hole, each (hardened & plated steel charged extra)	\$20.00
Install Picatinny scope rail (existing holes - drilling & tapping not required)	\$35.00

Barrel Work (Finishing Not Included)

Port barrel, back-bore & lengthen forcing cone	\$290.00
Back-bore & lengthen forcing cone	\$250.00
Cut & crown barrel (finishing not included)	\$45.00
Hone & polish chamber	\$25.00
Hone & polish bore	\$25.00

Action Work (Parts & Finishing Not Included)

Smooth action	\$85.00
Trigger tuning (smooth only)	\$75.00
Install Remington 870 large safety button	\$15.00
Convert safety button to Left Hand operation	\$75.00
Magazines (Parts & Finishing Not Included)	
Install mag tube extension	\$45.00
Install high-visibility magazine follower	\$10.00
Install magazine tube bracket	\$10.00

Stock Work (Parts & Finishing Not Included)

Install Pachmayr decelerator recoil pad (synthetic stock)	\$75.00
Shorten length of pull (cut down buttstock, may require new recoil pad)	\$75.00
Non-slip texturing to pistol grip and forend	\$120.00
Non-slip texturing to pistol grip only	\$75.00
Round off recoil pad	\$25.00
Install replacement forend	\$15.00
Install replacement stock & forend	\$45.00
Install sling mounts	\$30.00

Other Services (Parts Not Included)

Install side saddle (may require new forend)	\$25.00
Inspect, check function	\$45.00
Remove barrel fouling (lead fouling, wad & powder residue)	\$45.00
ProClean - complete strip and thorough clean	\$45.00
Test fire for function (ammo not included)	\$25.00
Test fire & sight in @ 25 yards (ammo not included)	\$45.00

IonBond PVD Firearm Coatings

The ultimate firearm coating, IonBond PVD (Physical Vapor Deposition) is a diamond-hard yet incredibly thin black coating deposited under high vacuum within a specialized coating chamber. Developed initially for engineering and aerospace applications, IonBond PVD coating is only 5 microns in thickness yet has a microhardness of 1500 to 3000 HV (hard chrome finishes are typically 1050 HV and melonite is about 700 HV). While the coating will take on the appearance of the prepared metal - matte surfaces are matte black, shiny surfaces are shiny black, our pricing is for a MATTE finish - parts are glass bead blasted and coated. Brushed and high polish surfaces can be coated however, the cost for the polishing work will be quoted on a per job basis.

Pistols & Revolvers

Complete Pistol or Revolver	295.00
Complete Polymer Frame Pistol	175.00
Slide only	100.00
Barrel Only	45.00
Slide, Barrel & Internals of Slide	145.00
Frame Only	130.00
Frame & All Internals	175.00
Pistol Magazine	15.00
Revolver Cylinder Only	65.00
Revolver Cylinder Assembly	95.00
Revolver Frame/ Barrel/ Yoke Only	215.00
Revolver Complete w/o Cylinder	235.00

AR-15 Style Rifles

AR15 Barrel Only	115.00
AR15 Bolt/Bolt Carrier	95.00
AR15 Trigger Group	25.00

Bolt Action Rifles

Complete Rifle, inc. Scope Bases & Rings	350.00
Barreled Receiver Only	200.00
Stripped Receiver Only	145.00
Barrel Only	90.00
Barrel with Brake or Flash Hider	105.00
Stripped Bolt Only	45.00
Complete Bolt Assembly	95.00
Triggerguard/Floorplate	55.00
Action Screws, each	7.50
Picatinny Rail, 1-piece	55.00
Scope Rings, pair	55.00

Shotguns

Shotgun Complete	350.00
Receiver Only	175.00
Barrel Only	90.00
Complete Internals	145.00

Nickel-Teflon & Hard Chrome Firearm Coatings

Nickel-Teflon is a tough self-lubricating coating that offers excellent corrosion protection, comprising electroless nickel combined with Teflon. The color is a satin metallic gray. Hard chrome is a tradition firearm coating that offers extreme durability but is not self-lubricating.

Pistols & Revolvers

Complete Pistol or Revolver (all-steel)	\$275.00
Complete Polymer Pistol (all steel parts - slide, barrel, internal parts, everything except frame)	\$175.00
Slide only	65.00
Barrel Only	30.00
Slide, Barrel & Internals of Slide	145.00
Frame Only	95.00
Frame & All Internals	175.00
Pistol Magazine	18.00
Revolver Cylinder Only	45.00
Revolver Cylinder Assembly	75.00
Revolver Frame/ Barrel/Yoke/Sideplate Only	175.00

Nickel-Teflon & Hard Chrome Firearm Coatings, Continued

Bolt Action Rifles

Barreled Receiver Only	150.00
Stripped Receiver Only.....	75.00
Barrel Only.....	90.00
Barrel with Brake or Flash Hider.....	105.00
Stripped Bolt Only.....	55.00
Complete Bolt Assembly.....	95.00
Triggerguard/Floorplate	45.00
Action Screws, each.....	7.50
Picatinny Rail, 1-piece.....	55.00
Scope Rings, pair.....	55.00
Complete Rifle, inc. Scope Bases & Rings.....	320.00

Shotguns

Receiver Only.....	75.00
Barrel Only.....	90.00
Complete Internals	145.00
Shotgun Complete.....	320.00

Black Oxide, Stainless Black, Phosphate Firearm Coatings

Traditional firearm coatings that result in a matte black finish. While not as durable as the high-tech coatings, these offer a traditional finish at reduced cost. All finishes are MATTE - polished blueing is available at addition cost, quoted on a per job basis.

Pistols & Revolvers

Complete Pistol or Revolver (all-steel)	220.00
Complete Polymer Pistol (all steel parts - slide, barrel, internal parts, everything except frame).....	140.00
Slide only.....	45.00
Barrel Only.....	20.00
Slide, Barrel & Internals of Slide.....	90.00
Frame Only.....	65.00
Frame & All Internals	120.00
Pistol Magazine	12.00
Revolver Cylinder Only.....	25.00
Revolver Cylinder Assembly.....	40.00
Revolver Frame/ Barrel/Yoke/Sideplate Only	110.00
Revolver Complete w/o Cylinder	155.00

Bolt Action Rifles

Barreled Receiver Only	90.00
Stripped Receiver Only.....	50.00
Barrel Only.....	75.00
Barrel with Brake or Flash Hider.....	85.00
Stripped Bolt Only.....	25.00
Complete Bolt Assembly.....	45.00
Triggerguard/Floorplate	25.00
Action Screws, each.....	4.00
Picatinny Rail, 1-piece.....	25.00
Scope Rings, pair.....	25.00
Complete Rifle, inc. Scope Bases & Rings.....	195.00

Shotguns

Receiver Only.....	50.00
Barrel Only.....	75.00
Complete Internals	85.00
Shotgun Complete.....	195.00

DuraCoat Firearm Coatings

We offer the range of DuraCoat spray-on finishes in your choice of a single color or the new Digital MirageFlage camouflage patterns.

Single Color (Standard DuraCoat Colors)

Barreled Receiver.....	190.00
Rifle/Shotgun.....	210.00
Magazine.....	20.00
Scope.....	95.00
Scope Rings.....	80.00
Bipod.....	55.00
Stock/Stock Set.....	110.00
Suppressor.....	75.00

Camo Finishes (Digital MirageFlage)

Barreled Receiver.....	400.00
Rifle/Shotgun.....	475.00
Magazine.....	40.00
Scope.....	170.00
Scope Rings.....	110.00
Bipod.....	110.00
Stock/Stock Set.....	225.00
Suppressor.....	185.00